BURMISTROV, S.I.; KRAKOVTSEVA, G.Ye.

N-formyl-arensulfamides. Ukr. khim. zhur. 24 no.3:348-350 '58.

(MIRA 11:9)

1.Dnepropetrovskiy khimiko-tekhnologicheskiy institut.

(Sulfamide)

BURMISTROV, S.I.; KRAKOVTSEVA, G.Ye.

Arensulfonyl-N-salicylamides. Ukr. khim. zhur.27:240-243 161. (MIRA 14:3)

1. Dnepropetrovskiy khimiko-tekhnologicheskiy institut. (Salicylamide)

BURMISTROV, S.I.; MARKOV, V.I.; KRAKOVTSEVA, G.Ye.

Alkylation of arenesulfamides with 2-butanol. Zhur.ob.khim. 31 no.9:2941-2943 S '61. (MIRA 14:9)

1. Dnepropetrovskiy khimiko-tekhnologicheskiy institut. (Sulfamide) (Butyl alcohol)

BURMISTROV, S.I.S. KRAKOVTSEVA, G.Ye.

Alkylation of amines. Part 2: Alkylation of o-anizidine by tert-butyl alcohol. Zhur.ob.khim. 32 no.6:2003-2005 Je 62. (MIRA 15:6)

1. Dnepropetrovskiy khimiko-tekhnologicheskiy institut. (Arizidine) (Butyl alcohol)

KRAKOVYAK, B.N., starshiy prepodavatel'

Miniature dynamometer with resistance pickups used on lathes.

Trudy DVPI 56 no.1:73-75 '62. (MIRA 17:6)

KRAKOVYAK, G.H.

Hygienic evaluation of the nutrition of participants in the All-Union spartakiads for students. Vop.pit. 18 no.4:29-34 J1-Ag '59. (MIRA 12:10)

1. Iz kafedry gigiyeny (zav. - dotsent Ya.M.Bogdanov) Gosudarstvennogo ordena Lenina i ordena Krasnogo Znameni instituta fizicheskoy kul'tury imeni P.F.Lesgafta, Leningrad. (ATHLETICS,

nutrition of adolescent competitors in athletic games (R_{U8}) (NUTRITION,

of adolescent competitors of athletic games $(R_{\rm us})$

BOGDANOV, Ya.M.; KRAKOVYAK, G.M.

Petr Frantsevich Lesgaft (1837-1909). Gig. i san. 25 no.3:49-50 Mr '60. (MIRA 14:5)

1. Iz Instituta fizicheskoy kul'tury imeni P.F.Lesgafta. (LESGAFT, PETR FRANTSEVICH, 1837-1909)

BOGDANOV, Yakov Mikhaylovich, dots.; KRAKOWYAK, Grigoriy Mironovich, dots.; DOBNOV, A.A., red.; REKLISOVA, T.D., tekhn. red.

[lygiene] Gigiena. Moskva, Izd-vo "Fizkul'tura i sport," 1961.
167 p. (MIRA 15:2)

(HYGIENE) (PHYSICAL EDUCATION AND TRAINING)

KRAKOVYAKAN.F.
MATVEYEV, A.S.; YEBNOLOV, I.H.; KRAKOVYAK, M.P.

Contactless radioactive relays. Priborostroenie no.1:26-28 Ja '56. (NLRA 9:8)

(Radioactive substances -- Industrial applications)

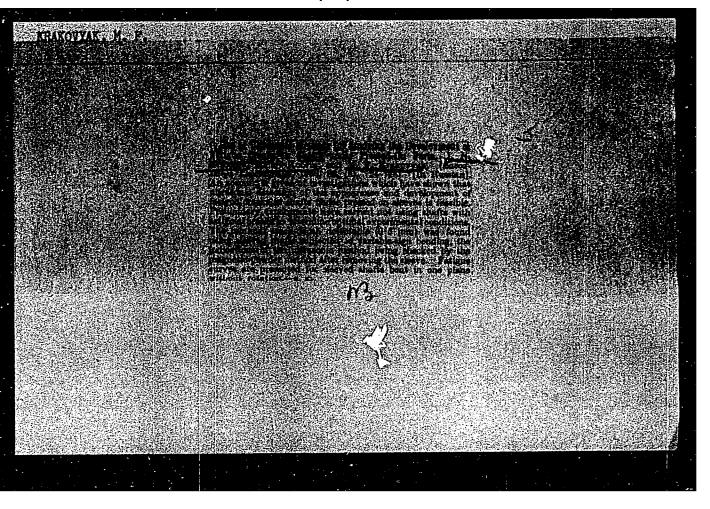
(Electric relays)

YERMOLOV, I.N.; KRAKOVYAK, M.F.

Ultrasonic thickness measuring instruments. Priborostroenie no.8:13-15 Ag '56. (MLRA 9:10)

(Ultrasonic waves--Industrial applications) (Measuring instruments)

"APPROVED FOR RELEASE: 06/19/2000 CIA-RDP86-00513R000826020004-9



YERMOLOV, I.N.; KOBRIN, M.M.; KRAKOVYAK, M.F.

Use of ultrasonics to investigate fatigue cracks in shafts with pressed-on parts. Zav.lab. 22 no.6:724-728 '56. (MLRA 9:8)

 TSentral'nyy nauchno-issledovatel'skiy institut tekhnologii i mashinostroyeniya.
 (Shafts and shafting--Testing) (Ultrasonic testing)

AUTHORS:

Yermolov, I.N., and Krakovyak, M.F.

SOV/19-58-6-361/685

TITLE:

An Ultrasonic Method of Measuring the Thickness of the Hollow Space Inside Metal Objects With an Ultrasound Thickness-Gage (Ul'trazvukovoy sposob izmereniya tolshchiny polosti vnutri metallicheskikh izdeliy s pomoshch'yu ul'trazvukovo-

go tolshchinomera)

PERIODICAL:

Byulleten' izobreteniy, 1958, Nr 6, pp 80 - 81 (USCR)

ABSTRACT:

Class 42b, 12 Nr 113943 (573599 of 25 May 1957). Submitted to the Committee for Inventions and Discoveries at the Ministers Council of USSR. A method as specified in the title, consisting in filling the hollow space under examination with a liquid with a known speed of propagation of the ultrasound waves in it, and measuring the total thickness of the object, then measuring the thickness of the walls confining the hollow space without the filler liquid, and finally determining the desired thickness by the difference of the measured values; using a resonance thickness-gage whose maximum oscillation frequency is less than that

Card 1/2

APPROVED FOR RELEASE: 06/19/2000 CIA-

CIA-RDP86-00513R000826020004-9"

30V/19-58-6-361/685 An Ultrasonic Method of Measuring the Teickness of the Hollow Space Inside Metal Objects with an Ultrasound Thickness-Gage

of the side of the article facing the gare, to eliminate the multiple reflections of oscillations in this side,

Card 2/2

SOV/19-58-7-223/392

AUTHORS:

Yermolov, I.I., and Krakovyak, M.F.

TITLE:

An Ultrasonic Resonance Thickness Meter (Ulltrazvukovey

rezonansnyy tolshchinomer)

PERIODICAL:

Byulleten' izobreteniy, 1958, Nr 7, p 52 (USCR)

ABSTRACT:

Class 42b, 12_{03} . Nr 114297 (562274 of 8 December 1956). An ultrasonic resonance thickness meter, with the oscillation circuit of the generator, electrically connected

with the adjustable measuring circuit which fixes

frequencies, corresponding to resonance oscillations within the work. The meter includes a straight-line frequency capacitor with the turn angle of the rotor, preportional to the difference of frequencies being measured by the circuit. A variable inductance introduced into the measuring circuit compensates the change of the speed of ultrasonics in the work material, which permits application of the straight-line frequency capacitor, with the

Card 1/2

CIA-RDP86-00513R000826020004-9" APPROVED FOR RELEASE: 06/19/2000

"APPROVED FOR RELEASE: 06/19/2000 CIA-RDP86-00513R000826020004-9

An Ultrasonic Remonance Thickness Meter

same scale, for measurements of the thickness of different materials.

Card 2/2

SOV/19-58-7-259/392

AUTHORS:

(

Matveyev, A.S., and Krakovyak, M.F.

TITLE:

Instrument Measuring the Amplitude of Vibration Oscillations (Pribor dlya izmereniya amplitudy

vibratsionnykh kolebaniy)

PERIODICAL:

Byulleten' izobreteniy, 1958, Nr 7, p 59 (USSR)

ABSTRACT:

Class 42k, 20₀₃. Nr 114093 (585795 of 4 November 1957). An instrument for measuring the amplitude of vibrations, using a micrometer screw as an additional measuring element; to make possible non-contact measuring of the absolute amplitude value, the end face of the micrometer screw is connected through inductance with the circuit of a high-frequency generator plus a detector, a d.c. amplifier and an electron-ray tube with a screen; the micrometer screw end face forms the one plate of a capacitance pickup, the vibrating sur-

face of the vibrator provides the other.

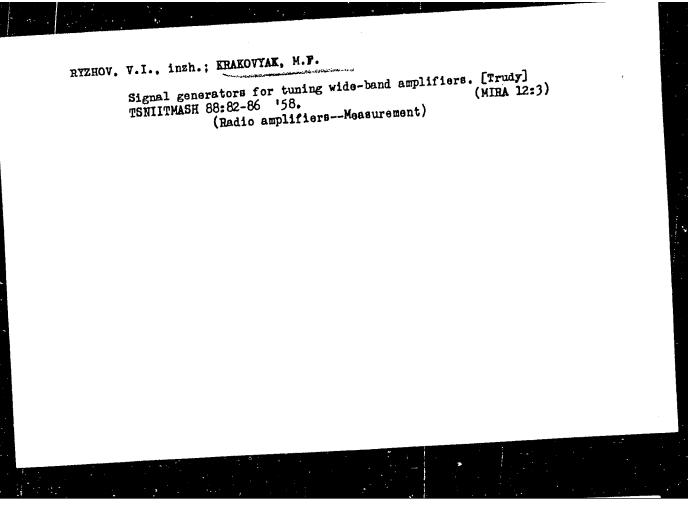
Card 1/1

MATVETEV, A.S., kand. tekhn. nauk; YERMOLOV, I.N., inzh.; KRAKOVYAK, H.F.

Ultrasonic instruments designed by the Central Scientific
Research Institute of Technology and Machinery. [Trudy] TSNIITMASH
88:5-29 158. (MIRA 12:3)

(Ultrasonic wave--Industrial applications)

(Pulse techniques (Electronics))



APPROVED FOR RELEASE: 06/19/2000 CIA-RDP86-00513R000826020004-9"

SOV/115-59-2-4/38

9(6) AUTHOR:

Yermolov, I.N., Krakovyak, M.F.

TITLE:

Ultra-Sonic Resonance of Measuring Apparatus URT-5 (Ul'trazvukovoy rezonansnyy tolshchinomer URT-5)

PERIODICAL:

Izmeritel'naya tekhnika, 1959,

Nr 2, pp 10-14

(USSR)

ABSTRACT:

Ultra-sonic metrological equipment of various kinds is successfully used to measure the thickness of products, which are accessible on one side only. In the USSR, mass production has begun of resonance measuring equipment V4-8R. A test series of measuring instruments UZT-4M has also been produced. The main shortcoming of both these types is the difficulty of reading off results. Foreign concerns are manufacturing such equipment which indicate the test data directly. But these instruments are large and unweildy and require complicated pre-measurement adjustment. In 1957, TsNIITMASH developed an ultra-sonic measuring device that eliminates these difficulties. This is described here, to-

Card 1/2

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CIA-RDP86-00513R000826020004-9"

SOV/115-59-2-4/38

Ultra-Sonic Resonance of Measuring Apparatus URT-5

gether with its range of use and degree of error (2% where thickness is normal). The device is especially suitable for tube measurements, particularly where the tubes have small diameters (up to 10 mm). The measuring callipers are designed in a special way, according to the piezo-electrical principle. A.P.Sviridov recommended the use of turmalin - a piezo-element - in the production of callipers. This, in fact, resulted in them being 1.5-£ times more sensitive as well as more durable than quartz. Moreover, they did not emit false impulses, whereas 50% of the quartz tracers did. The dimensions of this measuring device are 220 x 360 x 425 After successfully passing laboratory tests, the first example produced of this device was handed over as operative to a factory. There are 7 formulae, 1 circuit diagram, 1 photograph and 8 references, 6 of which are Soviet and 2 English.

Card 2/2

24 (1)

SOV/19-59-6-178/309

AUTHOR:

Yermolov, K. N., and Krakovyak, M. F.

TITLE:

A Detector for an Immersion-Type Hypersonic Analyzer

PERIODICAL:

Byulleten' izobreteniy, 1959, Nr 6, p 37 (USSR)

ABSTRACT:

Class 42k, 46₀₆. Nr 118649 (606809 of 30 Aug 1958)

A detector as in title, with a plexiglass intermediate layer matching the acoustic properties of the piezo-element and the liquid medium. To eliminate false signals, the layer is made in the form of a wedge, in the upper part of which takes place the blacking-out of supersonic waves reflected from the border area of the wedge with the liquid.

Card 1/1

1 9600 000 2209

s/032/60/026/011/010/035 B015/B066

Yermolov, I. N. Krakovyak, M. F., and Matveyev, A. S.

AUTHORS: TITLE:

Control of Small-diameter Tubings by Means of Ultrascund

Reflection and Thickness Gage

PERIODICAL:

Zavodskaya laboratoriya 1960, Vol. 26, No. 11.

pp. 1232-1235

TEXT: The thickness gages using ultrascund reflection are particularly suitable for testing thin parts (less than 5-10 mm) in all cases where the ultrasonic pulse generators are inadequate. In tube inspection the intensity of the echo signal may be increased by the use of radiation heads with concave contact surface. The authors already described (Ref. 1) a radiation head with two piezcelectric crystal plates forming an angle. The disadvantage of this design is that the thickness is measured in fact on two points. When using the easily deformable barium titanate, the disadvantage lies in the poor quality of the piezo element. In discussing the interference reduction of the device the authors describe in the

Card 1/2

APPROVED FOR RELEASE: 06/19/2000

CIA-RDP86-00513R000826020004-9"

Control of Small-diameter Tubings by Means of Ultrasound Reflection and Thickness Gage

S/032/60/026/011/010/035 B015/B066

present case the operation of a thickness gage which utilizes ultrascund reflection, and point out the following: one of the main causes of interference is the frequency modulator, i.s., its core which is made of magnetoelectric materials. To avoid resonant vibrations, the core was made of cermets (Ref. 2), as, for instance, in the frequency modulator of the VPT-6 (URT-6) device made of "oksifer 400". As the second cause of interference the authors mention the excitation of elastic vibrations in the piezoelectric crystal plate of the radiation head. The authors showed that this excitation can be reduced by the application of wedge-shaped plates. An attenuation of the surface waves may also be achieved by extending the radiation head, so that also thicknesses in tubes with a diameter of more than 10 mm may be controlled. By means of the URT-6 gage the interference level was lowered and it was thus made possible to measure thicknesses in the range of 0.35 - 50 mm with a maximum error of 12%. There are 5 figures and 4 references: 3 Soviet and 1 British.

ASSOCIATION:

Tsentral nyy nauchnomissledovatel skiy institut tekhnologii i mashinostroyeniya (Central Spientific Research Institute

of Technology and Machine Building)

Card 2/2

1.9600 also 2209

S/032/60/026/011/011/035 B015/B066

AUTHORS:

Matveyev, A. S. and Krakovyak, M. F.

TITLE:

Wiltrasonic Quality Control of Thin-wall Tubings by Means of

Free Wavas

PERIODICAL:

Zavodskaya laboratoriya, 1960, Vol. 26, No. 11,

pp. 1235-1238

TEXT: The authors describe a device for automatic control of thin-wall tubings by means of intermittent "free" waves. The theory of the occurrence of "free waves" in a thin lamina which is placed in a liquid or gaseous medium, was described in the monograph by L. M. Brekhovskikh (Ref. 2). It was shown that two wave types may develop, symmetric and asymmetric waves. If defects occur in the thin metallic layer through which the waves are passed the wave propagation is interrupted under the formation of a reflection. The NAU-2 (IDTs-2) unit for the quality control of tubes described in the present article operates with free waves in the form of short pulses, with the application of the immersion method.

Card 1/2

Ultrasonic Quality Control of Thin-wall Tubings by Means of Free Waves

S/032/60/026/011/011/035 B015/B066

Contrary to other methods of this kind (Refs. 3,4) only one vibrator is used in the present case which means an appreciable simplification of the device. It may be seen from the block scheme and the reproduction of the device that the tube is submerged in water, allowed to rotate about the axis with a velocity of 300 rpm, and short pulses of longitudinal waves are given with a frequency of 2.5 Mc/sec upon the tube surface. The maximal duration of a pulse is 2 microseconds. In the case of material defects, the free waves are reflected, part of the energy returns to the emitter which then receives the elastic vibrations in the transmission intermissions. The reflected pulses are amplified and recorded by means of a signaling device (bell or lamp). The device described was designed by I. I. Puzyrev and permits controls in tubes with a length of up to 1.5 m. There are 4 figures and 6 references: 2 Soviet, 3 German, and 1 US.

ASSOCIATION: Tsentral nyy nauchno-issledovatel skiy institut tekhnologii i mashinostroyeniya (Central Scientific Research Institute of Technology and Machine Building)

Card 2/2

1.9600 also 2203

S/032/60/026/011/013/035 B015/B066

AUTHORS:

Yermolov, I. N., Ivanov, O. V., and Krakovyak, M. F.

TITLE:

Luminescence and Ultrasound in Flaw Detection

PERIODICAL:

Zavodskaya laboratoriya, 1960, Vol. 26, No. 11.

pp. 1239-1241

TEXT: The method described has been registered by the Komitet pc delam izobreteniy i otkrytiy pri Sovete Ministrov SSSR (Committee of Inventions and Discoveries at the Council of Ministers of the USSR), effective as of March 22, 1960. The novelty of this method is that the part is submerged in phosphor and irradiated with an intense ultrasonic wave. The wetting of the part with the phosphor is thus considerably improved, defects are purified from inclusions, oxide films are destroyed, and a preparation of the part is avoided in this way. The subsequent operations are carried out as usually with the luminescence method. A schematic representation of the davice for ultrasonic treatment of parts in phosphor shows that the ultrasonic waves are emitted from a piezoelectric crystal plate and are

Card 1/3

Luminescence and Ultrasound in Flaw Detection

s/032/60/026/011/013/035 B015/B066

focused by means of a lens, spread in the phospher solution and are incident upon the part through a screen. The piezoelectric crystal plate is made of quartz or barium titanate and silvered on both sides. The distance of the focus of the lens which warrants the focussing of the ultrasound upon the site of the part to be inspected is calculated from an equation. The generator has a double circuit with self-excitation on two Fy-50 (GU-50) tubes. The rectifier which feeds the generator has a combined voltage circuit with two 5U,3S (5TsZS) kenotrons, in a way that the total ancde potential will be 900 v. When comparing the figures of making visible cracks due to polishing of a part, it may be seen that the formation of cracks is far better confirmed by the method described than by means of the conventional luminescence method. The authors point out that also the flaw detection by means of dyes could be appreciably improved by using ultrasound. The device described above and designed in the laboratoriya defektoskopii TsNIITMASh (Laboratory for Quality Control of the TsNIITMASh) works at a frequency of up to 800 kc/sec. There are 2 figures.

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Luminescence and Ultrascund in Flaw

Detection

\$/032/60/026/011/013/035 B015/B066

ASSOCIATION:

Tsentralinyy nauchno-iseledovateliskiy institut tekhnologii i mashinostroyeniya (TaNIITMASh) (Central Scientific Research Institute of Technology and Machine Building

(TsNIITMASh))

Card 3/3

21066 \$/019/61/000/004/066/110 A152/A127

24.1800

Matveyev, A.S., Krakovyak, M.F., and Yermolov, I.N.

TITLE:

AUTHORS:

An ultrasonic flaw detector for pipes

PERIODICAL: Byulleten' izobreteniy, no. 4, 1961, 54

TEXT: Class 42k, 4607. No. 136088 (661933/25 of April 6, 1960). An ultrasonic flaw detector for pipes, comprising a vessel filled with liquid in which pipes under test are placed, and an ultrasonic emitter submerged in a liquid and provided with a focusing and clarifying capping, e.g. in the form of a cylindrical lens, which focuses ultrasonic oscillations along the pipe generatrix, differing in that for eliminating reflection of oscillations directly from the surface of the examined pipe, the emitter is located off-center in relation to the pipe axis, so that the axis of the focused beam of the ultrasonic waves should not intersect the axis of the tested pipe.

Card 1/1

s/887/61/000/000/023/069 E194/E155

AUTHORS 1

Yermolov, I.N., and Krakovyak, M.F.

TITLE:

A detector for an immersion ultrasonic flaw detector.

(A.c. no. 118649, cl. 42k, 46 (no. 606809 of

August 30, 1958))

SOURCE:

Sbornik izobreteniy; ul'trazvuk i yego primeneniye. Kom. po delam izobr. i otkrytiy. Moscow, Tsentr. byuro

tekhn. inform., 1961, 34-35

TEXT: Immersion detectors for ultrasonic flaw detectors ensure very stable acoustic contact between detector and product when one is moved over the other. The method consists in irradiating the product through a layer of liquid whose thickness considerably exceeds the ultrasonic wavelength. In such detectors an acoustic liner is inserted between the ultrasonic vibrator and the liquid, to raise the efficiency and to reduce the dead zone. The acoustic resistance of this liner is approximately the algebraic mean of the acoustic resistances of the material of the vibrator and the liquid. However, the liner causes false signals, by ultrasonic reflection from the boundary between the element Card 1/3

S/887/61/000/000/023/069 detector for an immersion ... E194/E155

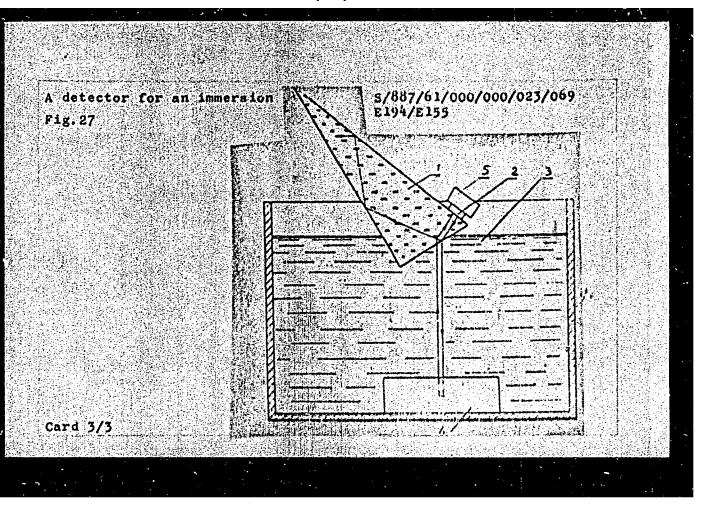
(usually a plate of transparent plastic) and the liquid. The proposed detector (Fig. 27) overcomes this defect by employing a novel wedge-shaped liner. The upper part of the wedge traps ultrasonic waves reflected from the boundary. Also, ultrasonic waves which fall on the boundary between the liner and liquid are partially reflected at an angle which is not a right angle, and so are not returned to the piezo-element but are absorbed by reflection in the thin upper part of the wedge. The technique completely eliminates false signals and greatly increases the sensitivity of the instrument. There is I figure.

[Abstractor's note: Complete translation.]

Fig. 27. Diagram of immersion: detector of flaw-detector.

1 - wedge; 2 - radiator; 3 - liquid; 4 - irradiated body;
5 - damper.

Card 2/3



Many M. M. S.

S/887/61/000/000/029/069 E194/E155

AUTHORS: Yermolov, 1.N., and Erakovyak, M.F.

TITIE: An ultrasonic method of measuring the thickness of bands in metal products by means of an ultrasonic thickness (a.c. no.113943; cl. 42b, 1203 (no. 573599 of 1204 May 25; 1957))

SOURCE () Sbornik izobreteniy Ful'trazvuk i yego primeneniye.

Kom. po delam izobr bikrytiy. Moscow, Tsentr byuro
tekhn, inform., 1961, 45-46

TEXT: In metal products of complex shape the gap or band to be measured is filled with water, mercury or other liquid in which the rate of propagation of ultrasonic oscillations is known. The filter is measured from the difference between the total thickness of the bundle (consisting of the walls of the product and the filler) and the thickness of the walls of the product, as indicated by an ultrasonic thickness meter. Resonance and impulse methods of measuring are proposed for measuring the total thickness (with filler) from one side of the product, which is of the greatest practical interest. Measurements are made of ultrasonic reflection card 1/2

An ultrasonic method of measuring.

S/887/61/000/000/029/069 E194/E155

from the boundary between the liquid and the rear wall of the product. In using the impulse method the thickness of the front wall should be much less than the ultrasonic wavelength, otherwise reflection from the front boundary of the back wall is masked by multiple reflection of ultrasonics within the wall. In measuring products with wall thicknesses of 5 - 10 mm, it is recommended to use a resonance ultrasonic thickness meter with a maximum oscillation frequency less than the fundamental resonance frequency of the wall, i.e. \$\phi\$ max. should be less than c/2d, where c is wall thickness. Thus the thickness of the front wall is less than half the wavelength of the ultrasonic oscillations, and no resonance oscillations are set up in the wall. The proposal has been acknowledged useful by the NII Tekhnologii i mashinostroyed wall abstractor's note; Complete translation.

Card 2/2

5/887/61/000/000/030/069 E202/E155

Yermolov I.N., and Krakovyak M.F. AUTHORS I

Ultrasonic resonance thickness gauge. TITLE :

A.c. no. 114297, cl.426, 1203 (no. 562274 of December 8,

1956)

SOURCE

Sbornik izobreteniy; ul trazvuk i yego primeneniye. Kom. po dalam izobr. i otkrytiy. Hoscow, Tsentr. byuro tekhn. inform., 1961, 46-47.

The ultrasonic resonance thickness gauge (Fig. 38) TEXT: comprises an ultrasonic oscillator, a piezoelectric convertor and a measuring circuit coupled inductively with the oscillating circuits of the generator and oscillograph. The measuring circuit assesses the appearance of the resonance oscillations in the article and measures the resonance frequency. The main difference of the present resonance thickness gauge from the known ones lies in the incorporation in the measuring circuit of a straight-line frequency variable condenser, to tune the measuring circuit to resonance. The application of the tuning condenser made it possible to take direct readings of the thickness of the article Card 1/5

S/887/61/000/000/030/069 Ultrasonic resonance thickness gauge E202/E155

from the scale of the instrument. The gauge excites continuous ultrasonic oscillations within the article; their frequency may vary within certain limits. At a certain frequency, when an integral number of half-waves is established within the thickness of the article, resonance occurs. Knowing the frequency, the thickness of the article may be easily found from the formula;

$$d = \frac{v \cdot n}{2f_n}$$

where: v - velocity of ultrasonic wave propagation in the substance of the article; n = number of harmonics of the resonance oscillations; f_n - frequency of oscillations. However, in practice, in order to determine the thickness of the article according to this method, frequencies of both resonances with harmonics f_m and f_n are measured since the determination of the number of harmonics is quite difficult. Knowing the frequency of the resonance oscillations f_m and f_n , it is easy to find the thickness of the article from the formula:

$$d = \frac{v (m - n)}{2(f_m - f_n)}$$

Card 2/5

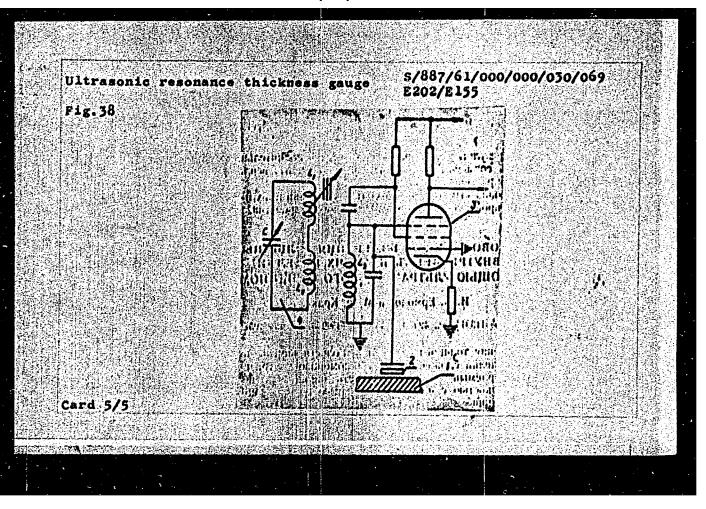
Ultrasonic resonance thickness gauge E202/E155

The angle of rotation of the straight-line condenser is proportional to the difference of the resonance frequency, so that the instrument has the above-mentioned direct-reading feature. The following method was adopted for measuring the thickness of the articles with the above thickness gauge. Resonance in the article shows on the screen of the oscillograph as pulses corresponding to resonance frequencies. Since the measuring circuit is coupled inductively with the oscillator circuit, the screen displays a pulse corresponding to the resonance frequency of the measuring circuit. By varying the capacity of the straight-line frequency condenser it is possible to accommodate on the screen the measuring pulse with the pulse corresponding to whatever is the resonance frequency of the article, which will correspond to the difference of these two resonance frequencies. After such alignment, the rotor of the variable condenser is connected permanently with the measuring scale of the instrument, preliminarily set on the division of the scale and, changing the resonance frequency of the measuring circuit, the measuring impulse is again aligned with the neighboring resonance of the article taking the reading from the scale of the instrument. If alignment is to the second or third resonance pulse Card 3/5

s/887/61/000/000/030/069 Ultrasonic resonance thickness gauge E202/E155 rather than the neighboring one, then the indication of the instrument should be multiplied by two or three, respectively, according to whether m - n = 2 or 3. The gauge may be used with the same type of scale for measuring the thickness of articles having a different velocity of ultrasonic wave propagation. This is attained by changing the inductance of the measuring circuit by means of a variable inductance, using an article of known thickness. There is 1 figure. Abstracter's note: Complete translation. Fig. 38. Circuit of an ultrasonic resonance thickness gauge. 1 - article; 2 - piezoelectric transducer; 3 - oscillator; 4 measuring circuit.

Card 4/5

"APPROVED FOR RELEASE: 06/19/2000 CIA-RDP86-00513R000826020004-9



30652 3/019/62/000/011/045/086 4154<u>/</u>4126

AUTHORS:

Yermolov, I. N., Krakovyak, M. F., Matveyev, A. S.

TITLE:

An ultrasonic instrument for measuring the wall thickness of objects

PERIODICAL: Byulleten' izobreteniy, no. 11, 1962, 54

TEXT: Class 42b, 12₀₃. No. 147771 (686022/25 of November 21, 1960). The ultrasonic instrument for measuring the wall thickness of objects whose inside is accessible only with difficulty contains a frequency modulator for ultrasonic waves emitted at a certain constant angle to the surface of the object, and a receiver with an indicator for the value of the ultrasonic energy received. It is distinguished by the fact that, to achieve continuous measurements of the object thickness, this is determined from the oscillation frequency corresponding to a sharp increase of the received signal due to the appearance of Lamb or Love waves in the wall of the object.

Card 1/1

S/019/62/000/022/084/085 A156/A128

AUTHORS:

Yermolov, I. N., Krakovyak, M. F., Matveyev, A. S.

TITLE:

Method of measuring the thickness of pipes, sheets and other

products

PERIODICAL: Byulleten' izobreteniy, no. 22, 1962, 71

TEXT: Class 42b, 12₀₃. No. 147771 (686022/25 of November 21, 1960). This is the new text of the subject of invention filed under Author's Certificate no. 147771, published in no. 11, 1962, of "Byulleten' izobreteniy". This method of measuring the thickness of pipes, sheets and other products uses supersonic oscillations and is novel in that it permits continuous measurement. To this end the thickness of the article is determined from the frequency of supersonic oscillations directed toward the article at a fixed angle, and from the sharp increase of the signal being received because of the appearance in the article of Lamb or "Lyav" waves.

[Abstracter's note: Complete translation]

Card 1/1

USSR

ACCESSION NR: AP3008402

s/0286/63/000/014/0055/0056

AUTHOR: Grebennik, V. S.; Yermolov, I. N., Krakoyvyak, M. F.

TITLE: A method of super-sonic measurement of a thickness of an article, for example, the walls of tubes. Author's Certificate NR155938 Class G 016; 42b, 12sub03.

SOURCE: Byulleten' izobret. i tovarn. znakov, no. 14, 1963, 55-56

TOPIC TAGS: Super-sonic thickness measurement, liquid-medium surrounded article

ABSTRACT: A method of super-sonic measurement of a thickness of an article, for example, the walls of tubes, which is based on the interference of super-sonic waves reflected from the outside and the inner surfaces of the article immersed in a liquid medium, and utilizing frequency modulated pulses. In order to automatize the process and to insure continuous measurement of products moving along a production line, the thickness is determined from the envelope of the reflected pulses, and to prevent formation of standing waves

Card 1/2

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| elected for v the super | r the layer of r sound during | a pulse. | Orig. ar | t. has: | no graph | LCS. | | |
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ACCESSION NRI APAO46946 S/0286/

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AUTHOR: Grebennik, V. B., Yermolow, I. N., Krakovyak, H. P.

TITLE: A method of decembiting the interval structure of metal products. Class 42, No. 165002

Source: Byul, Izobr. 1 tover, znakov, no. 17, 1964, 50

TOPIC TAGS: metal structure | metal structure determination, interestant determination, ultrasoric setucation determination, ultrasoric setucation determination.

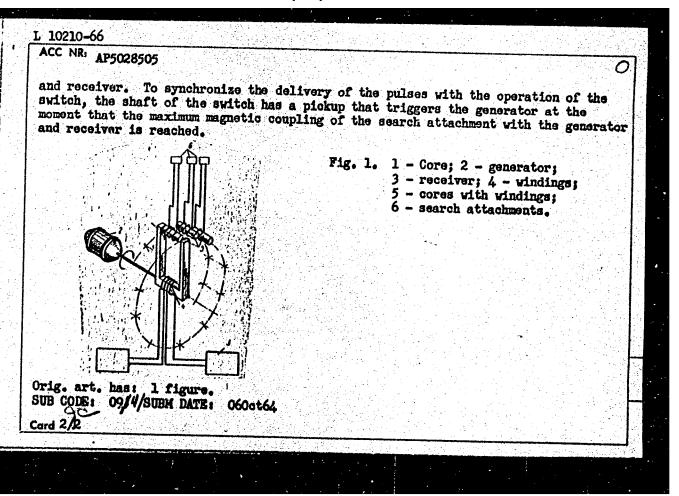
ABSTRACT: This Author Cartificate introduces a method for determining the structure of metal and the depth of penetration of intergranular corrector in parts accestile only from one side. The method is based on the determination of the damping coefficient of ultragonal sound reflected by a tested part immersed in a liquid. The ultragonal beam is emitted and reflections are received by a piezoelactric transducer. In order to expand the range of measurements, particularly for the determination of the atructure of thin-walled tubes; the damping coefficient is determined from the ratio of the amplitude of ultragonal field of the amplitude of ultragonal field.

Cord 1/2

"APPROVED FOR RELEASE: 06/19/2000

CIA-RDP86-00513R000826020004-9 EWT(d)/EWP(c)/EWP(v)/T/EWP(k)/EWP(1)/ETC(m) L 10210-66 ACC NR: AP5028505 SOURCE CODE: UR/0286/65/000/020/0082/0082 AUTHORS: Krakovyak, M. F.; Matveyev, A. S.; Yermolov, I. N. ORG: none TITLE: A multichannel ultrasonic pulse flav detector. Class 42, No. 175701

[announced by Central Scientific Research Institute of Technology and Machine Building (Tsentral nyy nauchno-issledovatel skiy institut tekhnologii i mashinostroyeniya) SOURCE: Byulleten' izobreteniy i tovarnykh znakov, no. 20, 1965, 82 TOPIC TAGS: flaw detection, ultrasonic flaw detector, pulse generator, magnetic ABSTRACT: This Author Certificate presents a multichannel ultrasonic pulse flav detector. The device contains a generator and a receiver of ultrasonic oscillations and a number of search attachments switched alternately to the generator and receiver (see Fig. 1). In order to increase the accuracy of flaw detection by eliminating noise signals created by mechanical switching of the attachments, the switch is made in the form of a rotating W-shaped magnetic core, mounted on a shaft. The middle part of the core has fixed windings which are connected to the receiver and generator. The switch also has a number of fixed linear cores with windings connected to the search attachments. The fixed cores are on the path of motion of the moving core and serve for alternate connection of the corresponding attachment to the generator Card 1/2 UDC: 620.179.16.05



| ACC N. 1: AP5028548 | SOURCE CODE: UR/ | u) WW 0286/65/000/020/0162/0162 |
|---|---|--|
| AUTHORS: Yermolov, | 1. N.; Krakovyak, M. F.; Vyatskov, | F. 3 |
| TITLE: Ultrasonic | flaw detector probe. Class 42, No. 167 | onstruction (Tsentral'nyy |
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| | sonic flaw detector, ultrasonic inspect | ion |
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| prism from wear. from the front edg (catcher). The fl and is fabricated | thor Certificate presents an ultrasonic element, a prism with a catcher, and a To decrease the noise resulting from rese of the protector, the protector is plange covers, for example, the front and as a unit with the protector. The ultrason of the directionality of the ultrason of the directionality of the ultrason. | eflections of ultrasound rovided with a flange i top face of the prism rasonic beams originating to the prism catcher and |
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| which | counded surfaces controlled proc the velocity of al of the contro | transverse wil | surface of the sector itself rasonic wave | e protector j is fabricate s is greater | s made in the d from materi than that in | shape al in the |
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ACC NR: AP6035504

(N) SOURCE CODE: UR/0135/66/000/011/0031/0033

AUTHOR: Yermolov, I. N. (Candidate of technical sciences); Krukovyak, M. F. (Engineer); Vyatskov, I. A. (Engineer); Rakhmanov, V. V. (Engineer)

ORG: TsNIITMASh

TITLE: Ultrasonic inspection of butt-welded boiler pipe joints

SOURCE: Svarochnoye proizvodstvo, no. 11, 1966, 31-33

TOPIC TAGS: ultrasonic inspection, welding inspection, pipe

ABSTRACT: The authors describe specialized inspection probes developed at the Central Scientific Research Institute of Technology and Machine Building in 1962 for checking welded joints in thin boiler tubes. The improved directivity of ultrasonic waves in these units gives a higher signal-to-noise ratio. The surface of the probe which contacts the tube has a radius of curvature equal to that of the tube. The plexiglass prism used for refracting the ultrasonic oscillations into the welded joint has an angle of incidence of 53-55° so that the angle of refraction of the rays in the metal is 74-80°. Rays propagating at this angle are not extremely sensitive to surface irregularities although they show up welding defects quite well. The two types of probes developed are the ITs-2 and ITs-3. The ITs-3 has somewhat poorer ultrasonic directivity but is small in size so that it may be used for inspection when the distance be-

Card 1/2

UDC: 621.791.762.052:620.179.16:621.181.021

ACC NR: AP6035504

tween pipes is 15-20 mm. The ITs-2 is now being produced by the "Elektrotochpribor" Plant. A special method for calibration of the instruments is described. Tests of the ultrasonic welding inspection method show coincidence with data obtained from cutting the welded seams in 85% of the cases. Flaws are rarely missed. The productivity of the method is 70-150 joints per shift depending on inspection conditions. Thus the method is an improvement over x-ray inspection. Studies show that ultrasonic inspection may be used in quality control of thin pipe joints made by high-frequency welding and also for inspecting joints in pipe made from aluminum and other alloys. Orig. art. has: 3 figures, 1 table.

SUB CODE: 13/ SUBM DATE: None

Card 2/2

VANSHEYDT, A.A.; MEL'NIKOVA, Ye.P.; KUKHAREYA, L.V.; KRAKOVYAK, M.G.

Method for the synthesis of dichloromethyl derivatives of naphthalene and diphenyl oxide. Khim. nauka i prom. 3 no.2: (MIRA 11:6)

1. Institut vysokomolekulyarnykh soyedineniy AN SSSR.
(Naphthalene) (Phenyl ether)

VANSHEYDT, A.A.; MEL'NIKOVA, Ye.P.; KUKHAREVA, L.V.; KRAKOVYAK, M.G.

Soluble poly-n-xylylene. Zhur.prikl.khim. 31 no.12:1898-1900

D'58.

1. Institut vysokomolekulyarnykh soyedineniy AN SSSR.

(Quinodimethan) (Polymers)

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Vansheydt, A. A., Krakovyak, M. G., Mel'nikova, Ye. P.,

Kukhareva, L. V.

TITLE:

AUTHORS:

Application of the Wurtz Reaction to the Synthesis of Polymers of the Polyxylylene Type. I. Interaction of Metallic Sodium With Bis-chloro-methyl Derivatives of Aromatic Hydro-

carbons

PERIODICAL:

Vysokomolekulyarnyye soyedineniya, 1960, Vol. 2, No. 9,

pp. 1383-1390

TEXT: The authors discuss the production of polymers of the type (-CH2ArCH2-)n (Ar = aryl residue) by means of the pyrolysis of dimethylsubstituted aromatic hydrocarbons. This reaction does not succeed if, as happens with m-xylene, no quinone monomer can form, or the methyl groups in derivatives of diphenyl methane are bound to different aromatic rings. The Wurtz reaction is recommended for the production of polymers in such a case. After a survey of publications concerning the application of the Wurtz reaction to the synthesis of polymers (Refs. 4-11), the authors Card 1/4

Application of the Wurtz Reaction to the Synthesis of Polymers of the Polyxylylene Type. I. Interaction of Metallic Sodium With Bis chloro-methyl Derivatives of Aromatic Hydrucarbons

83780 5/190/60/002/009/011/019 B004/B060

describe the syntheses made by them. The initial products used were the substances listed in Table 1 with their melting points: p-bis-(chloromethyl)-benzene; 2,5-bis-(chloro-methyl)-1,4-dimethyl benzene; 4,6-bis-(chloro-methyl)-1,3-dimethyl benzene; 4,4'-bis-(chloro-methyl)-diphenyl methane, and a difficultly separable mixture of bis-(chloro-methyl)naphthalene (1,4 + 1,5). The reaction of the compounds with sodium metal took place in a nitrogen current in n-octane-, xylene-, and chiefly dioxene solution at temperatures kept near 20-25°C by cooling. Table 1 shows the analysis of the products obtained. They were: poly-p-dimethylene benzene; poly-2,5-dimethylene-1,4-dimethyl benzene; poly-4,6-dimethylene-1,3-dimethyl benzene; poly-4,4'-dimethylene-diphenyl methane; poly-4,4'-dimethylene diphenyl, and polydimethylene naphthalene (1,4 + 1,5). Although the reaction according to equation $nClCH_2ArCH_2Cl + 2(n-1)Na \rightarrow Cl(-CH_2-Ar-CH_2)_nCl$ + 2(n-1)NaCl made expect the formation of linear polymers with chlorine

atoms at the ends, some of the polymers did not contain any chlorine. The

Card 2/4

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Application of the Wurtz Reaction to the Synthesis of Polymers of the Polyxylylene Type. I. Interaction of Metallic Sodium With Bis-ohloro-methyl Derivatives of Aromatic Hydrocarbons

S/190/60/002/009/011/019 B004/B060

authors doubt the possibility of a cyclization, and discuss the reactions that might cause a reduction of polymeric dichlorides. Reference is made to papers by Shorygin in this connection. The determination of the molecular weight on the basis of the chlorine content is not possible by the methods described. A variant of the synthesis from bis-(chloro-methyl)-methods described. A variant of the synthesis from bis-(chloro-methyl)-m-xylene under elimination of the sodium excess led to the chlorine-con-m-xylene product ClC10H12)nCl, whose molecular weight was found to be

4000, n = 30, while the same chlorine-free polymer obtained with sodium excess had a molecular weight of 1800, n = 14. The polydimethylene-mexylene was readily soluble in chloroform, and its molecular weight was xylene was readily soluble in chloroform, and its molecular weight was 1800 - 4000 depending on reaction conditions. The polymers of dimethylene benzene, p-xylene, and diphenyl methane with CH₂-groups in p-position were

soluble in high-boiling solvents only. The determination of their molecular weight was not possible since the apparatus required was not available. The polymers from bis-chloro-methyl derivatives of diphenyl and naphthalene are spatially cross-linked products, insoluble in organic solvents.

APPROVED FOR RELEASE: 06/19/2000

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Application of the Würtz Reaction to the Synthesis of Polymers of the Polyxylylene Type. I. Interaction of Metallic Sodium With Bis-chloro-methyl Derivatives of Aromatic Hydrocarbons

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There are 2 tables and 25 references: 3 Soviet, 9 US, 6 British, 6 German, 1 Franch, and 1 Swiss.

ASSOCIATION:

Institut vysokomolekulyarnykh soyedineniy AN SSSR

(Institute of High-molecular Compounds of the AS USSR)

SUBMITTED:

April 11, 1960

Card 4/4

86323

S/190/60/002/012/010/019 BO17/B055

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AUTHORS:

Mel'nikova, Ye. P., Vansheydt, A. A., Krakovyak, M. G.,

Kukhareva, L. V.

TITLE:

Application of the Wurtz Reaction in the Synthesis of Polyxylylene Type Polymers. II. Properties of the Polycondensation Products of Dichloromethylated Aromatic Hydro-

carbons With Metallic Sodium

PERIODICAL:

Vysokomolekulyarnyye soyedineniya, 1960, Vol. 2, No. 12,

pp. 1817-1823

The physical properties of polymers prepared by polycondensation of dichloro-methyl derivatives of aromatic hydrocarbons with metallic sodium TEXT: were investigated. It was found that the polymers prepared from dichloromethyl m-xylene, linked by CH2 groups in meta position, are easily fusible and soluble. Polydimethylene p-xylene, in which the CH2 groups are in para position, is crystalline and has a higher melting point. It dissolves in X-bromo naphthalene only at temperatures above 230°C. Poly-4,41-dimethylene Card 1/2

CIA-RDP86-00513R000826020004-9" APPROVED FOR RELEASE: 06/19/2000

86323

Application of the Wurtz Reaction in the S/190/60/002/012/010/019 Synthesis of Polyxylylene Type Polymers. B017/B055
II. Properties of the Polycondensation Products of Dichloromethylated Aromatic Hydrocarbons With Metallic Sodium

diphenyl methane is less crystalline and dissolves at temperatures lower by 100°C than p-xylene derivatives. X-ray analysis of these polymers confirms their crystal structure. The radiograms were taken on a YPC -50 (URS-50) X-ray apparatus. They show that all the polymers prepared are more or less crystalline and that the turbidities appearing at fusion or during the cooling of solutions are caused by crystallization products. Insoluble threedimensional polymerizates formed from dichloro-methyl derivatives of diphenyl and naphthalene are high-melting crystalline compounds. They dissolve after boiling for 4 h in q-bromo naphthalene without suffering a change in melting point. The differences in polymerizate properties are evidently closely linked with the different stabilities of their crystallites towards higher temperatures and hot solvents. There are 6 figures, 2 tables, and 6 references: 2 Soviet, 2 US, 1 British, and 1 German.

ASSOCIATION: Institut vysokomolekulyarnykh soyedineniy AN SSSR (Institute of High-molecular Compounds of the Academy of Sciences USSR)

SUBMITTED: May 20, 1960

Card 2/2

ASD/ESD-3 Pc-4/Pr-4 EWP(j)/EFF(c)/EWT(m)/BDS L 12432-63 RM/WW ACCESSION NR: AP3001147 8/01/90/63/005/006/0805/0810 AUTHOR: Vansheydt, A. A.; Krakovyak, M. G. TITLE: Synthesis of aliphatic-aromatic polymers with conjugated double bonds by the Wittig reaction SOURCE: Vy*sokomolekulyarny*ye soyedineniya, v. 5, no. 6, 1963, 895-810 TOPIC TAGS: synthesis, aliphatic-aromatic polymers, conjugated double bonds, polyhydrocarbons, polycondensation, Wittig reaction ABSTRACT: The synthesis of polyphenylenepolyenes by the Wittig reaction possesses the advantage of an obligatory formation of a double bond at a carbonyl group without side reactions taking place. This paper reports on the production of the leading example of such a polymer by polycondensation in the presence of ethyllithium of p-xylilene-bis-triphenylphosphonium chloride with terephthalic anhydride in absolute ethanol, the reaction being allowed to proceed for 2.5-3 hours at room temperature. The obtained polymer is a yellow powder, partly soluble in benzene, xylene, and alphabromonaphthalene. Its elementary composition, as well as its ultraviolet, fluorescent, and electron paramagnetic resonance spectra, were investigated. The obtained polymers had a molecular weight within Card 1/2

L 12432-63 ACCESSION NR: AP3001147 the 1300-1650 range, gave no signal on EPR exposure at room temperature, and showed the presence of conjugated double bonds along the entire chain as well as on segments of the macromolecules. Deep appreciation is expressed to Skorokhodov, S. S. for discussing the results of the work, and to the workers of the physical laboratories of the Institute of High-Molecular Compounds, AN SSSR, Anufriveva. Ye. V., Volkova, L. A., Zaytseva, A. D., Kazbekov, E. N., and Sharonova, N. A., for assistance in the study of the obtained polymers. The experimental work was conducted with the assistance of Gorskaya, M. N. Orig. art. has: 2 formulas and ASSOCIATION: Institut vy*sokomolekulyarny*kh soedineniy AN SSSR (Institute of High-Molecular Compounds, Academy of Sciences 888R) ENCL: 00 DATE ACQ: 01,Ju163 SUBMITTED: 05Nov61 OTHER: 012 NO REF SOV: OIL SUB CODE: 00 2/2 Card

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| ACCESSION NR: | AP50226U3 | $\lambda^{\dot{S}}$ | /HO WII / | | |
| ATTENORS: Kra | kovyak, M. G.; Kler | nin, S. I.; Skorok | hodov, S. S. | \mathcal{B} | |
| memerica Total | e of polyvinylene | glycol and aromat | ic acids | | |
| | 4 1 - 3 | ovedineniya, V. | , no. 4, 1702, -2 | -1579 | |
| | 71 AM | a glycol, aromus | C Mosey | | |
| TOPIC TAGS: | ester, polyvinglene glycol | esters were synth | esized for the fire | st time by the | |
| ABSTRACT: F | olyvinylene glycol man reaction of an kylbenzoyl chloride | alkaline solution | of polyvingtene granthesis is briefl | y described. | |
| number of al | (KATOOMSO) - | a ag to obtain sou | MDIA brogger | int infrared | |
| the aromatic | G 68 cors or be- | the experimental | data were odomi | the comparison | - |
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| The charact | ectra with those of eristic absorption for polyvinylene gl | band at 1820-1830 | cm - nor polyving. | a absorption | |
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| ands at 1730 cm ⁻¹ (C=O grounds of aromatic ring), a (C=H bonds of aromatic ring) and full substitution. The company of and n-toluic acid showed a 20% aqueous alkaline so degradation. The authors Fedorova, and G. V. Lyubi | coup of aromatic esters), at 16 at 1260 cm ⁻¹ (valence vibration of). The benzene-soluble fraction of the molecular weight the soluble fraction of the esthat during the hydrolysis of lution the polymer chains do no express their gratitude to Yemova for taking the infrared strong sokomolekulyarnykh soyedineniy AN SSSR) | ts of the original poly- ster of polyvinylene glycol polyvinylene carbonate with ot undergo appreciable. I. Pokrovskiy, Te. F. pectra. Orig. art. has: |
| High-Molecular compounds | HAI ENOL: CO | SAB cours. |
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USSR / Acoustics. Ultrasound

J-4

Abs Jour

Ref Zhur - Fizika, No 5, 1957, No 12737

Author

: Yermolov, I.N., Krakovyak, M.I.

Inst

: Not given

Orig Pub

; Priborostroyeniye, 1956, No 8, 13-15

Abstract

Brief description of a pulse thickness gauge UZT-3M and a detailed analysis of the apparetus and of the principle of operation of the resonant thickness gauge UZT-4M (both consequents of the Central Boientific Research Institute for Pretructed by the Central Boientific Research Institute for Pretructed Boientific Research Institute for Pretructed Boientific Research Institute for Pretructed Boientific Research Institute fo

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USSR / Acoustics. Ultrasound

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wall to the other and return, using the formula d = Ct/2, where C is the known velocity of ultrasound in the material of the article. The thickness can be measured over a range from 5 to 500 mm, but a satisfactory measurement accuracy (2%) is obtained when the thickness of the measured part exceeds 20 mm.

The ultrasonic resonant thickness gauge UZT-4M eliminates this shortcoming and makes it possible to measure thickness from 1 to 20 mm with an accuracy of ± 1.5%, and the measurements can be made over a cylindrical surface with a radius of curvature not less than 15 mm.

The resonant thickness gauge employs the standing waves formed in the article, and these can arise only at definite

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USSR/ Acoustics. Ultrasound

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Abs Jour : Ref Zhur - Fizika, No 5, 1957, No 12737

s frequencies f_n = nc/2d, where n is an integer. The resonant frequencies of the article are read by means of a frequency-measuring apparatus, whose readings are converted by means of a calibration curve into thicknesses. The principal electrical diagram of the UZT-4M ultrasonic thickness gauge are given and its operation is described.

Card : 3/3

APPROVED FOR RELEASE: 06/19/2000 CIA

CIA-RDP86-00513R000826020004-9"

S/019/60/000/022/119/161 A156/A026

1.9600 New 2807

AUTHORS: Yermolov, I.N., Ivanov, I.V., and Krakovyak, V.S.

TITLE: A Luminescent Defectoscopic Method for Parts

PERIODICAL: Byulleten' izobreteniy, 1960, No. 22, p. 49

TEXT: Class 42k, 46 0. No. 133670 (658246/25 of Mar 12, 1960). This is a method based on the immersion of an article being examined into a luminescent bath and on observation of the luminescence of into a luminescent bath and on observation of the luminescence of the leftovers of a liquid that has filled a crack, after it has been removed from the surface of article. In order to increase the sentitivity of the above process, engendered by an improvement of the sitivity of the above process, engendered by an improvement of the conditions under which the luminescent filler liquid is applied to conditions under which the luminescent filler liquid is applied to cracks, the article being examined is subjected to the effect of supersonic oscillations, when it is being immersed into a luminescent liquid.

Card 1/1

KRAKOWIAK, H.

"Piece rates in the clothing industry." p. 53. (ODZIEZ, Vol. 4, no. 3, Mar. 1953,

SO: Monthly List of East European Accessions, L. C., V.1. 3, No. 5, May 1994, Uncl.

WPiecework on transportation jobs in the clothing industry." p. 102. (ODZIEZ, Vol. 4, no. 5, May 1953, Lodz, Poland)

S.: Monthly List of East European Accessions, L. C., Vol. 3, No.5, May 1954, Uncl.

KRAKOWIAK, H.

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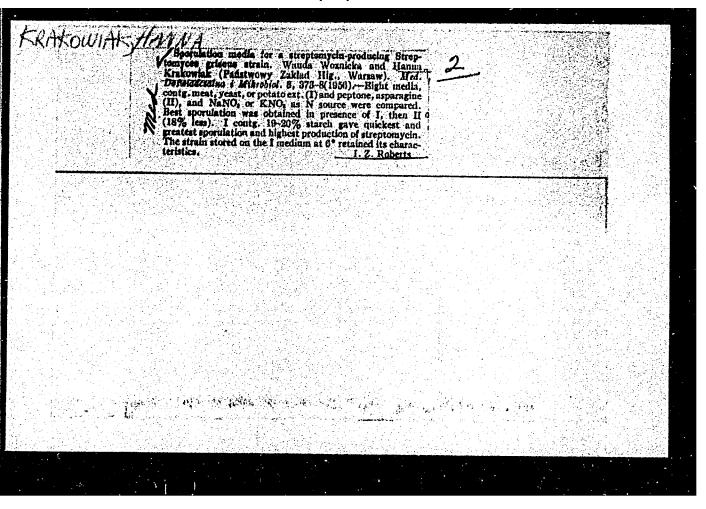
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| , outlying farmateads, 3) Sieck cables intended as conductors for overhead distributing networks should have a tensile strength of 40 kg/mm². | ox | | |

Krakowiek S. 4) The conductors must be thoroughly galvanised by the hot nothed -- every single wire individually. Pure blast-furnace zine may be used for this purpose. Inefficient galvanising may, in addition to curtailing the life of the conductor, be a source of considerable danger, since correason may cause the conductor to break. 6) The Istings used with correctly galvanised steel conductors can be of galvanised from and there is no need to use bimetallic inserts; this applies to connections with both aluminium and copper conductors, 0) Allowance must, in all computations for electric thies consisting of steel conductors, be made for the dependence of affective and inductive resistance upon load; failing this, the results will be incorrect, likely to diverge from actual figures by as much as 60 per cent. 7) The approximate saving in that cost will, in the case of steel conductors and provided the conditions stipulated above have been dully fulfilled, amount to roughly 30 per cent for H.T. networks, and approximately 75 per cent for branch connections.

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Academic Degrees:

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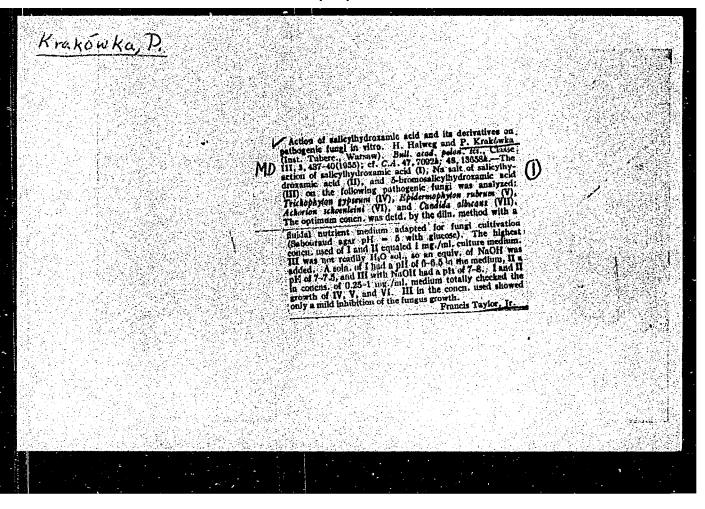
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(FUNGICIDES,
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